

18. Glass or glass ceramic plate according to claim 15, wherein the upper side differs in partial areas from a planar shape.

19. Glass or glass ceramic plate according to claim 15, wherein the profiled portion is a holding zone for the mounting of the plate.

20. Glass or glass ceramic plate according to claim 15, wherein the profiled portion is rounded at the edge.

21. Glass or glass ceramic plate according to claim 15, wherein the profiled portion runs around the plate.

22. Glass or glass ceramic plate according to claim 15, wherein the profiled portion is rounded at the corners of the plate.

23. Glass or glass ceramic plate according to claim 15, wherein the profiled portion is elevated by a height over the flat upper side of the plate such that a catchment for liquid is formed.

24. Glass or glass ceramic plate according to claim 15, wherein the profiled portion merges at a convex round and a concave round into the bottom side of the plate.

25. Glass or glass ceramic plate according to claim 24, wherein a flat zone is provided between the convex round and the concave round.

26. Glass or glass ceramic plate according to claim 24, wherein the end face of the profiled portion is rounded to merge with the rounds.

27. Method for the manufacture of a glass or glass ceramic plate for a kitchen appliance, which has a safe edge, characterized in that the plate is first made by rolling and then, in the green state, is upset or shaped such that there a profiled portion thickened in relation to the